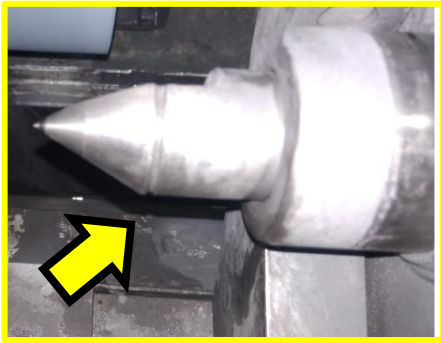
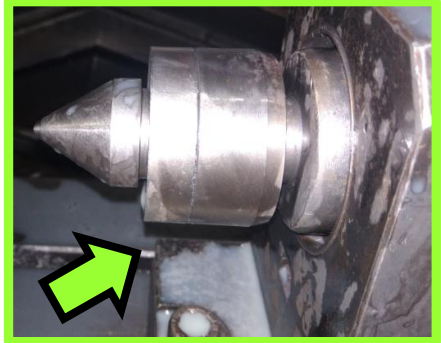


TPM CIRCLE NO :-		1		ACTIVITY		KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET										
TPM CIRCLE NAME :				LOSS NO./STEP																				
Plant : P14		DEPT :		Production		RESULT AREA		C	Q	P	P, C	S	M, D		P, C	M								
CELL :	A351 DGS		CELL NAME :		Soft Line 1		M/C STAGE:		Winner			OPERATION:		#Op 40 Profile Milling										
KAIZEN THEME :		KAIZEN IDEA :																						
To reduce change over time @ profile milling stage.		MT-3 Carbide blazed dead center to be replaced with MT-3 revolving center .								BENCHMARK:		75 min												
										TARGET:		15 min												
										KAIZEN START:		01.02.18												
PROBLEM PRESENT STATUS :		COUNTERMEASURE:								TARGET DATE:		31.03.18												
Change over time of MT3 dead center is 15min.		Changed from MT-3 Carbide blazed dead center replaced with MT-3 revolving center & Life achieved 1Lakh component /change .								KAIZEN FINISH:		31.03.18												
										TEAM MEMBERS:														
										Mr. Praveen Jannu														
										Mr. Manas Dey														
										BENEFITS:-														
										Change over time reduced from 75 min to 15 min.														
WHY-WHY ANALYSIS:		BEFORE				AFTER				KAIZEN SUSTAINANCE														
Why1:- Change over time of MT3 dead center is 15min.										WHAT TO DO:														
Why2:- Need to replace after every 20000 no's for regrinding process.										Tooling others Master List updated														
Why3:- Wear & Tear of carbide tip of Dead center.										Tooling others budget sheet.														
ROOT CAUSE		RESULTS:								FREQUENCY:														
Wear & Tear of carbide tip of Dead center.		Change over time reduced from 75 min to 15 min.								One time activity.														
REGISTRATION NO.:		P14/KK/2018/028																						
DATE:		31.03.2018																						
REGISTERED BY:		Nigama																						
MANAGER SIGN:		Mr. Manas Kumar Dey																						
										SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT														
										<table border="1"> <thead> <tr> <th>SR. NO</th> <th>CELL/PRODUCT</th> <th>TDC</th> <th>RESP.</th> <th>STATUS</th> </tr> </thead> <tbody> <tr> <td>1.</td> <td>Widma</td> <td>31.3.18</td> <td>Praveen</td> <td>Closed</td> </tr> </tbody> </table>					SR. NO	CELL/PRODUCT	TDC	RESP.	STATUS	1.	Widma	31.3.18	Praveen	Closed
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1.	Widma	31.3.18	Praveen	Closed																				
										HD SCOPE INFORMATION IN OTHER PLANT														
										<table border="1"> <thead> <tr> <th>SR.NO.</th> <th>PLANT</th> <th>WHEN</th> <th>WHOM</th> <th>STATUS</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>All</td> <td>31.3.18</td> <td>Prod</td> <td>Open</td> </tr> </tbody> </table>					SR.NO.	PLANT	WHEN	WHOM	STATUS	1	All	31.3.18	Prod	Open
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